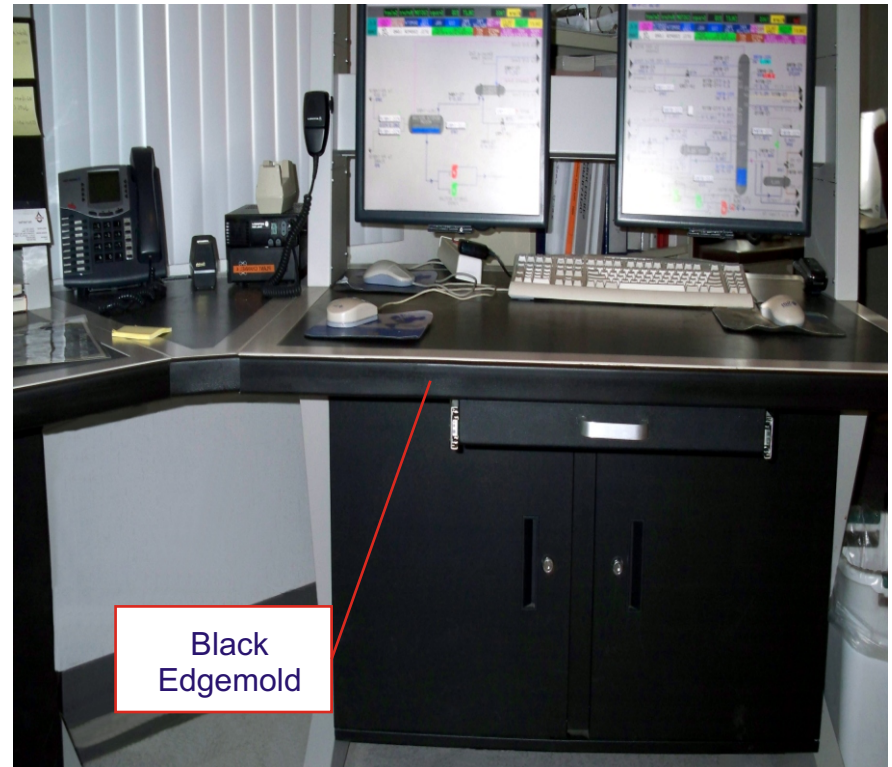


Edgemold[®] Protects Front Edge of Work Surfaces; Available in Cool Gray or Black



Cool Gray
Edgemold

Edgemold Edgeguard prevents work surfaces from being chipped by rolling chairs, mobile printer tables, or file drawer modules on casters



Black
Edgemold

Our "Black" Edgemold offers additional protection in dirty, industrial applications with it's additional protection against staining and discoloration

Contact Us for Price and Availability

Phone: 888-664-6762

Email: consoles@imagevisionconsoles.com

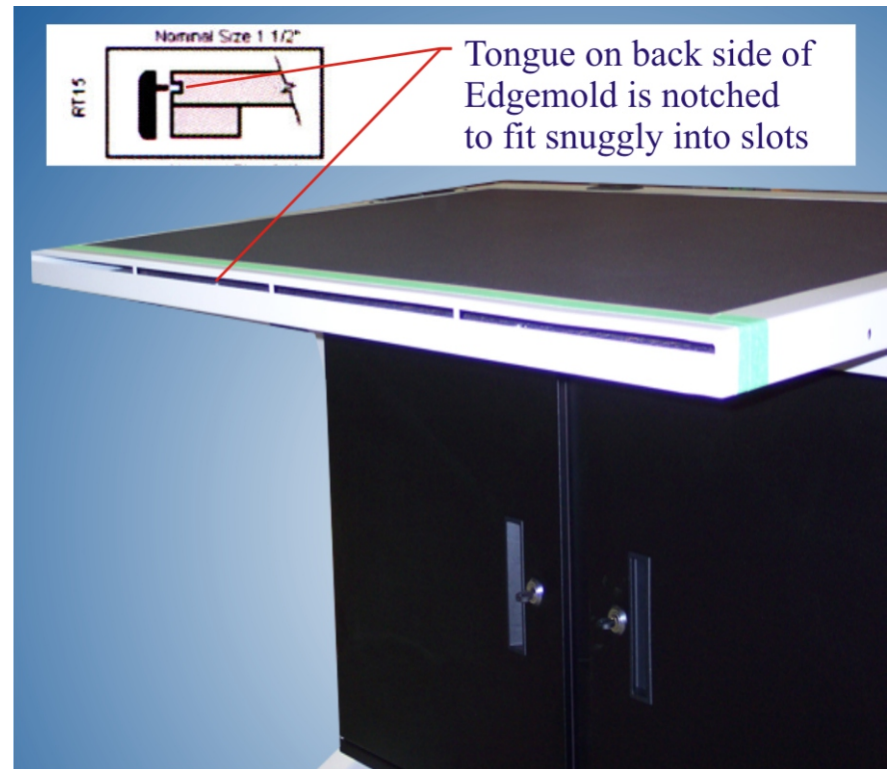
Part Numbers by Straight or Angle Cut Req'd:

BLACK Edgemold is Available at NO ADDITIONAL COST
519731-BLK-48 Edgemold, 48in, Black, 1.5in, Straight

For Replacement - Remove Existing Edgemold & Scrape Epoxy from WorkSurface Front



After removing existing Edgemold use care when scraping off old epoxy to avoid damage to paint; “touch up” paint is available in parts list on next page



Remove the existing Edgemold to reveal the front nose of the work surface. Replacement Edgemold has tab on back that fit securely into the slots above

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519731-BLK-48 Edgemold, 48in, Black, 1.5in, Straight

Secure Edgemold to Front of Work Surface with Wood Strips and Painter's Tape



After removing existing Edgemold and applying beads of epoxy to upper and lower back side of Edgemold, secure to work surface with wood strips and tape

To insure that the epoxy cures properly, allow 24 hours of drying time before removing wood strips and tape

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519731-BLK-48 Edgemold, 48in, Black, 1.5in, Straight

Edgemold Replacement Instructions

Replacement Parts Required:

Edgemold,48in,COOL GRAY,1.5in	Part # 519731-48
Edgemold,48in,BLACK,1.5in	Part # 519731BLK-48
Edgemold,26in,COOL GRAY,1.5in	Part # 519731-26
Edgemold,48in,BLACK,1.5in	Part # 519731BLK-26

Contact ImageVision for Part #'s for units with angles, wedges or corner tables

To Purchase Applicator & Adhesives Contact: [Ellsworth](#)

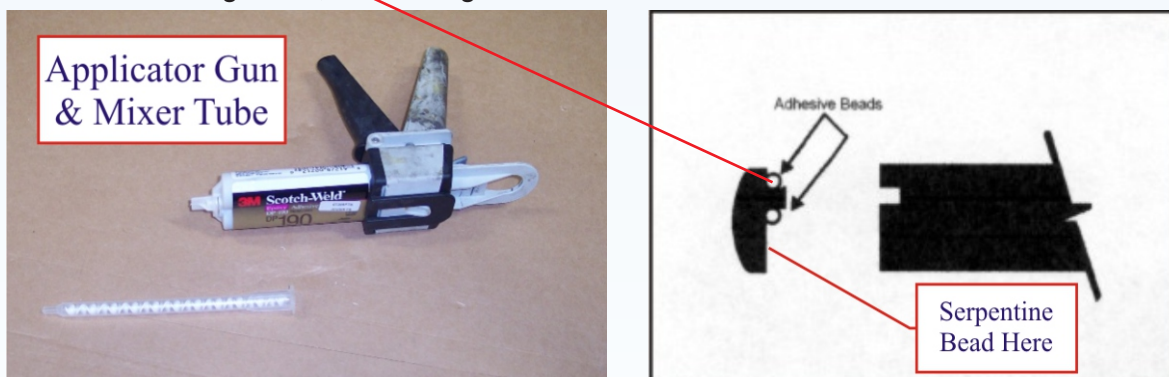
Adhesive Cartridge, 2-Part Epoxy (one 1.7oz cartridge is enough for qty (4) 48in. wide Desks & qty (2) Wedges)	Part # 50-00607, requires applicator gun
Static Mixing Tip (order extra tips; epoxy sets up inside static mixer in 1.5 hrs; plan 30 min./per unit)	Part # 50-00540M; attaches to cartridge end
3M Scotch-Weld EPX Applicator Gun	Part # 62-9740-9935-0
Shaver/Scraper, Stanley SurForm	Part # 21-115; available at hardware stores
Shaver/Scraper Replacement Blades	Part # 21-515; or order both online

Replacement Procedure:

Remove old Edgemold and shave old epoxy off worksurface slotted front edge with shaver/scraper and sand with 120-gritpaper until smooth. Clean off any epoxy dust with *isopropyl alcohol and dry surface thoroughly. Clean back side of Edgemold with *alcohol to remove any dust or film.

Install glue cartridge into gun, remove cap and expel small amount from both sides before attaching static mixer tube to end of cartridge. Applicator Gun is required; ELLSWORTH PN# 62-9740-9935-0.

Apply 2-Part Epoxy (Recommended: 3M Scotch-Weld DP190 to both sides of Edgemold tongue in two 1/8in beads as shown below. Also, add serpentine bead to front of worksurface below tongue, or to back side of the Edgemold, below tongue.



Install Edgemold in slots in console nose with rubber mallet and remove any adhesive with alcohol. Secure to front with straps of blue painters tape every 6 inches along the length of the Edgemold

Allow a FULL 24 hours to cure before removing tape and applying pressure

3M Scotch-Weld[™] EPX[™] Applicator

Directions for Use. Istruzioni per l'uso. Bedienungsanleitung. – Applicatore EPX. EPX-Verarbeitungsgerät

Assembly
Assemblage
Montaje
Montage
Assemblaggio
Montage
Sæt
Montering
Montering
Kokoonpano
Montagem
Συναρμολόγηση

Troubleshooting
Dépannage
Fallos de
funcionamiento
Betriebsstörung
Problemi di
funzionamento
Oplossing-probleem

Fejlfinding
Felsökning
Problemløsning
Vian etsintä
Problemas na
extrusão
Πιθανές αιτίες

